

~~CONFIDENTIAL~~ CLAIM AMENDMENTS

- 1 Claim 1 (original): A spark gap for protecting an electrical circuit from voltage surges
2 comprising:
3 a first electrical circuit trace element having a first end face of defined thickness and
4 length;
5 a second electrical circuit trace element having a second end face of defined thickness and
6 length;
7 said first and second end faces being spaced from each other along their respective
8 lengths to provide an air gap having a defined gap width;
9 said gap width being of a size to provide a required spark gap breakdown voltage under
10 design conditions of temperature, humidity and air pressure; and
11 said air gap also having a defined gap length corresponding to the length of said first and
12 second end faces, said gap length being of a size that maximizes spark gap life over repeated
13 discharge cycles without introducing undesirable amounts of capacitance.
- 1 Claim 2 (original): A spark gap according to claim 1, wherein said spark gap is designed for a
2 radio frequency application at a frequency range of 5 MHz to 1 GHz, has a gap width selected to
3 provide a failover voltage of no more than 350 - 700 volts, and has a gap length selected to
4 develop no more than 1 picofarad of capacitance.
- 1 Claim 3 (original): A spark gap according to claim 1, wherein said gap length is not more than
2 0.125 - 0.25 inches.
- 1 Claim 4 (original): A spark gap according to claim 1, wherein said gap width is not more than
2 0.0015 – 0.005 inches.
- 1 Claim 5 (original): A spark gap according to claim 1, wherein said gap length is approximately
2 0.125 - 0.25 inches and said gap width is approximately 0.0015 - 0.005 inches.

- 1 Claim 6 (original): A spark gap according to claim 1, wherein said spark gap has a breakdown
2 voltage that does not exceed 350 - 700 volts.
- 1 Claim 7 (original): A spark gap according to claim 1, wherein said first and second end faces are
2 of substantially equal length.
- 1 Claim 8 (original): A spark gap according to claim 1, wherein said first and second end faces are
2 of substantially equal thickness.
- 1 Claim 9 (original): A spark gap according to claim 1, wherein said first and second end faces are
2 substantially rectangular.
- 1 Claim 10 (original): A spark gap according to claim 1, wherein said gap width is substantially
2 uniform over said gap length.
- 1 Claim 11 (currently amended): A method of forming a spark gap for protecting an electrical
2 circuit from voltage surges, comprising:
 - 3 forming a first electrical circuit trace element with a first end face of defined thickness
4 and length;
 - 5 forming a second electrical circuit trace element with a second end face of defined
6 thickness and length;
 - 7 positioning said first and second end faces ~~during said forming steps so as to being~~
8 spaced from each other along their respective lengths to provide an air gap having a defined gap
9 width;
 - 10 said gap width being selected based on determination of a required spark gap breakdown
11 voltage under design conditions of temperature, humidity and air pressure; and
 - 12 said air gap also having a defined gap length corresponding to the length of said first and
13 second end faces, said gap length being determined empirically based on consideration of
14 maximizing spark gap life over repeated discharge cycles without introducing undesirable
15 amounts of capacitance.

BEST AVAILABLE COPY

- 1 Claim 12 (original): A method according to claim 11, wherein said spark gap is designed for a
2 radio frequency application at a frequency range of 5 MHz to 1 GHz, wherein said gap width is
3 selected to provide a failover voltage of no more than 350 - 700 volts, and wherein said gap
4 length is selected to develop no more than 1 picofarad of capacitance.

- 1 Claim 13 (original): A method according to claim 11, wherein said gap length is selected to be
2 not more than 0.125 - 0.25 inches.

- 1 Claim 14 (original): A method according to claim 11, wherein said gap width is selected to be
2 not more than 0.0015 - 0.005 inches.

- 1 Claim 15 (original): A method according to claim 11, wherein said gap length selected to be
2 approximately 0.125 - 0.25 inches and said gap width is selected to be approximately 0.0015 -
3 0.005 inches.

- 1 Claim 16 (original): A method according to claim 11, wherein said spark gap is designed to have
2 a breakdown voltage that does not exceed 350 - 700 volts.

- 1 Claim 17 (original): A method according to claim 11, wherein said first and second end faces are
2 formed to be of substantially equal length.

- 1 Claim 18 (original): A method according to claim 11, wherein said first and second end faces are
2 formed to be of substantially equal thickness.

- 1 Claim 19 (original): A method according to claim 11, wherein said first and second end faces are
2 formed to be substantially rectangular.

- 1 Claim 20 (original): A method according to claim 11, wherein said gap width is selected to be
2 substantially uniform over said gap length.

1 Claim 21 (original): A method according to claim 11, wherein said gap width is less than 0.005
2 inches and said spark gap is formed by laser etching a single electrical circuit trace element into
3 said first and second electrical circuit trace elements.

1 Claim 22 (original): A method according to claim 21 wherein said laser etching is performed
2 using a YAG laser.

1 Claim 23 (original): In a printed circuit board having a substrate, a plurality of printed circuit
2 traces, and one or more circuit components electrically connected to said circuit traces, a spark
3 gap for protecting said one or more circuit component from voltage surges comprising:

4 a first electrical circuit trace element having a first end face of defined thickness and
5 length;

6 a second electrical circuit trace element having a second end face of defined thickness and
7 length;

8 said first and second end faces being spaced from each other along their respective
9 lengths to provide an air gap having a defined gap width;

10 said gap width being of a size to provide a required spark gap breakover voltage under
11 design conditions of temperature, humidity and air pressure; and

12 said air gap also having a defined gap length corresponding to the length of said first and
13 second end faces, said gap length being of a size that maximizes spark gap life over repeated
14 discharge cycles without introducing undesirable amounts of capacitance.